

Tonic! WATER



Phase	Raw material	INCI name	%
A	Water	Aqua	92.30
	Rewoteric AMC ⁽¹⁾	Sodium Cocoamphoacetate	2.00
B	E-Leen Green B ⁽²⁾	Pentylene Glycol, Water, Sodium Benzoate, Benzoic Acid	3.00
	Glycerin	Glycerin	2.00
C	Fleur de Coco ⁽³⁾	Parfum	0.20
D	Fresh'in Green+ ⁽²⁾	Pentylene Glycol, Methyl Diisopropyl Propionamide	0.50
E	Citric Acid	Citric Acid	Qs

⁽¹⁾ Evonik ; ⁽²⁾ Minasolve ; ⁽³⁾ Luzi

Manufacturing Process:

1. Disperse Rewoteric AMC in water and stir until complete homogenisation.
2. Add the ingredients from phase B in the given order to phase A. Stir until complete homogenisation.
3. Add the perfume from phase C. Stir until complete homogenisation.
4. Add phase D. Stir until complete homogenisation.
5. Adjust pH to 5.5 with phase E.

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FRESH'KISS LIPSTICK

Phase	Raw material	INCI name	%
A	Beeswax	Cera Alba	20.00
	Castor Seed Oil ⁽¹⁾	Ricinus Communis (Castor) Seed Oil	45.00
	Joboba Oil ⁽¹⁾	Simmondsia Chinensis (Jojoba) Seed Oil	24.50
	Cacao Butter ⁽²⁾	Theobroma Cacao Seed Butter	10.00
	Fresh'in Green+ ⁽³⁾	Pentylene Glycol, Methyl Diisopropyl Propionamide	0.40
B	DL-a-Tocophérol (>97%)	Tocopherol	0.10

⁽¹⁾ Caesar & Loretz ; ⁽²⁾ AAK ; ⁽³⁾ Minasolve

Manufacturing Process:

1. Mix ingredients from phase A while heating up to 75 °C. Stir to homogenize.
2. At 75 °C, add phase B while stirring then pour the mixture rapidly into a cold mould.
3. Cool down at 5°C for at least 30 minutes.

Phase	Raw material	INCI name	%
A	Xylitol	Xylitol	11.10
	Sodium Cocoyl Isethionate	Sodium Cocoyl Isethionate	29.10
	Water	Aqua	3.00
B	Extra-virgin Coconut Oil	Cocos Nucifera (Coconut) Oil	24.80
C	Calcium Carbonate	Calcium Carbonate	24.50
	Stearic acid	Stearic Acid	5.60
D	Essential Oil Eucalyptus	Eucalyptus Globulus Leaf Oil	1.50
	Fresh'in Green+ ⁽¹⁾	Pentylene Glycol, Methyl Diisopropyl Propionamide	0.40

⁽¹⁾ Minasolve

SOLID TOOTHPASTE



Manufacturing Process:

1. Weigh the Sodium Cocoyl Isethionate (SCI) in a beaker.
2. Add demineralized water and Xylitol to the SCI. Heat the mixture to 50°C until the SCI has melted.
3. Add the coconut oil to the liquid phase A. Continue heating until the coconut oil has melted, then remove the mixture from the heat.
4. Weigh the calcium carbonate and stearic acid in one beaker.
5. Add the calcium carbonate and stearic acid. Mix well so that a homogeneous mass is obtained, heat gently if necessary.
6. Weigh out the phase D and add it to the mixture under mixing.
7. Pour into a mold and firmly pack down. Leave for a few hours to harden.

REVITALIZING FACE CLEANER

Phase	Raw material	INCI name	%
A	Water	Aqua	36.70
	Hydra-Leen 5 Rose ⁽¹⁾	Rosa Damascena Flower Water, Pentylene Glycol	36.70
	SAFIC' Care T XGC 80 ⁽²⁾	Xanthan Gum	1.00
B	TEGO Betain F 50 ⁽³⁾	Cocamidopropyl Betaine	7.00
	Plantapon ACG HC ⁽⁴⁾	Sodium Cocoyl Glutamate	7.00
	TEGO Betain 810 ⁽³⁾	Coco-Glucoside	7.00
C	Lamesol PO 65 ⁽⁴⁾	Coco-Glucoside, Glyceryl Oleate	2.00
D	Fresh'in Green+ ⁽¹⁾	Pentylene Glycol, Methyl Diisopropyl Propionamide	0.60
E	EasySafe Green A ⁽¹⁾	Pentylene Glycol, Phenylpropanol	2.00
F	Citric Acid	Citric Acid	Qs

⁽¹⁾ Minasolve; ⁽²⁾ Safic Alcan ;
⁽³⁾ Evonik ; ⁽⁴⁾ BASF

Manufacturing Process:

- Mix water and Hydra-Leen 5 Rose.
- Disperse SAFIC' Care T XGC 80 in the mix of water and Hydra-Leen 5 Rose and mix for 25min at 700-800 rpm, the gel needs to be homogenous.
- Add all ingredient from phase B under low agitation, stir well between each incorporation.
- Add ingredient from phase C, D, E under low agitation, stir well between each incorporation.
- Ajust the pH to 5.5.



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