

Tonic! WATER



Phase	Raw material	INCI name	%
A	Water	Aqua	92.30
	Rewoteric AMC ⁽¹⁾	Sodium Cocoamphoacetate	2.00
B	E-Leen Green B ⁽²⁾	Pentylene Glycol, Water, Sodium Benzoate, Benzoic Acid	3.00
	Glycerin	Glycerin	2.00
C	Fleur de Coco ⁽³⁾	Parfum	0.20
D	Fresh'in Green+ ⁽²⁾	Pentylene Glycol, Methyl Diisopropyl Propionamide	0.50
E	Citric Acid	Citric Acid	Qs

⁽¹⁾ Evonik ; ⁽²⁾ Minasolve ; ⁽³⁾ Luzi

Manufacturing Process:

1. Disperse Rewoteric AMC in water and stir until complete homogenisation.
2. Add the ingredients from phase B in the given order to phase A. Stir until complete homogenisation.
3. Add the perfume from phase C. Stir until complete homogenisation.
4. Add phase D. Stir until complete homogenisation.
5. Adjust pH to 5.5 with phase E.

MINASOLVE
BIO-INGREDIENTS FOR YOUR APPLICATIONS

**green
solving
attitude.**

WWW.MINASOLVE.COM

WWW.MINASOLVE.COM



FRESH'KISS LIPSTICK

Phase	Raw material	INCI name	%
A	Beeswax	Cera Alba	20.00
	Castor Seed Oil ⁽¹⁾	Ricinus Communis (Castor) Seed Oil	45.00
	Jojoba Oil ⁽¹⁾	Simmondsia Chinensis (Jojoba) Seed Oil	24.50
	Cacao Butter ⁽²⁾	Theobroma Cacao Seed Butter	10.00
	Fresh'in Green+ ⁽³⁾	Pentylene Glycol, Methyl Diisopropyl Propionamide	0.40
B	DL- α -Tocophérol (>97%)	Tocopherol	0.10

⁽¹⁾ Caesar & Loretz ; ⁽²⁾ AAK ; ⁽³⁾ Minasolve

Manufacturing Process:

1. Mix ingredients from phase A while heating up to 75 °C. Stir to homogenize.
2. At 75 °C, add phase B while stirring then pour the mixture rapidly into a cold mould.
3. Cool down at 5°C for at least 30 minutes.

Phase	Raw material	INCI name	%
A	Xylitol	Xylitol	11.10
	Sodium Cocoyl Isethionate	Sodium Cocoyl Isethionate	29.10
	Water	Aqua	3.00
B	Extra-virgin Coconut Oil	Cocos Nucifera (Coconut) Oil	24.80
C	Calcium Carbonate	Calcium Carbonate	24.50
	Stearic acid	Stearic Acid	5.60
D	Essential Oil Eucalyptus	Eucalyptus Globulus Leaf Oil	1.50
	Fresh'in Green+ ⁽¹⁾	Pentylene Glycol, Methyl Diisopropyl Propionamide	0.40

⁽¹⁾ Minasolve

SOLID TOOTHPASTE



Manufacturing Process:

1. Weigh the Sodium Cocoyl Isethionate (SCI) in a beaker.
2. Add demineralized water and Xylitol to the SCI. Heat the mixture to 50°C until the SCI has melted.
3. Add the coconut oil to the liquid phase A. Continue heating until the coconut oil has melted, then remove the mixture from the heat.
4. Weigh the calcium carbonate and stearic acid in one beaker.
5. Add the calcium carbonate and stearic acid. Mix well so that a homogeneous mass is obtained, heat gently if necessary.
6. Weigh out the phase D and add it to the mixture under mixing.
7. Pour into a mold and firmly pack down. Leave for a few hours to harden.

REVITALIZING FACE CLEANER

Phase	Raw material	INCI name	%
A	Water	Aqua	36.70
	Hydra-Leen 5 Rose BIO ⁽¹⁾	Rosa Damascena Flower Water, Pentylene Glycol	36.70
	SAFIC' Care T XGC 80 ⁽²⁾	Xanthan Gum	1.00
B	TEGO Betain F 50 ⁽³⁾	Cocamidopropyl Betaine	7.00
	Plantapon ACG HC ⁽⁴⁾	Sodium Cocoyl Glutamate	7.00
	TEGO Betain 810 ⁽³⁾	Coco-Glucoside	7.00
C	Lamesoft PO 65 ⁽⁴⁾	Coco-Glucoside, Glyceryl Oleate	2.00
D	Fresh'in Green+ ⁽¹⁾	Pentylene Glycol, Methyl Diisopropyl Propionamide	0.60
E	EasySafe Green A ⁽¹⁾	Pentylene Glycol, Phenylpropanol	2.00
F	Citric Acid	Citric Acid	Qs

⁽¹⁾ Minasolve; ⁽²⁾ Safic Alcan ;
⁽³⁾ Evonik ; ⁽⁴⁾ BASF

Manufacturing Process:

1. Mix water and Hydra-Leen 5 Rose BIO.
2. Disperse SAFIC' Care T XGC 80 in the mix of water and Hydra-Leen 5 Rose BIO and mix for 25min at 700-800 rpm, the gel needs to be homogenous.
3. Add all ingredient from phase B under low agitation, stir well between each incorporation.
4. Add ingredient from phase C, D, E under low agitation, stir well between each incorporation.
5. Adjust the pH to 5.5.



MINASOLVE®
BIO-INGREDIENTS FOR YOUR APPLICATIONS

145, chemin des Lilas
59310 Beuvry-La-Forêt
France

8, rue Fond Jean Paques,
B-1435 Mont-Saint-Guibert
Belgium

Phone: +32 10 238 460

e-mail: contact@minasolve.com

www.minasolve.com

The given information is accurate to the best of our knowledge. Buyers are advised to make their own studies on the usefulness of any product for a particular application or purpose. Recommended usage information is only provided as indication, and should not be considered as recommendations to use the products in violation of any patents, intellectual property rights, laws, or regulations relating, but not limited to, manufacture, composition, product design or end usage.